

Work Order ID 159966

Friday, May 26, 2017 11:20:59 AM

159966

Page 2

Item ID: K10003 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle
 Start Date: 5/2/2017 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 5/18/2017 Req'd Qty: 8.00 ***8*** Customer:
 Reference: SCHEDULED/S

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.08				8	DAS 28 9-89		MAY 29 2017
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.80							17/5/30 JG
Quality Control									

DAS
21
9-89

MAY 29 2017

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Work Order ID: 159966

159966

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 5/2/2017

Required Date: 5/18/2017

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS
 PER ECN11-684 VERF: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A		Purchased	No			110	Each	176.0000	8	64			

AN4-51A

Bolt

Location	Loc Qty	Loc Code
FG	5	
122993	5	
over003	150	
m137178	50	
m137320	16	
m137480	84	
ST340	21	
m136851	21	

DAS 6 MAY 29 2017 27 9-89

AN4-6A

Purchased

No

110

Each

1,109.000

16

128

AN4-6A

BOLT

Location	Loc Qty	Loc Code
over003	1000	
M137320	400	
M137464	600	
ST345	109	
M137178	109	

DAS 6 MAY 29 2017 27 9-89

DAS 28 9-89

22

106

16+2

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Work Order ID: 159966

Parent Item: K10003

Parent Item Name: Saddle

159966
K10003

Start Date: 5/2/2017

Required Date: 5/18/2017

Start Qty: 8.00

Required Qty: 8.00

AN4C46A

Purchased

No

110

Each

271.0000

4

32

AN4C46A

Bolt

**

MAY 29 2017

DAS
27
9-89

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

8

123642

2

m132169

6

OVER002

230

m137316

230

ST341

33

m135721

33

110

Each

156.0000

8

64

**

MAY 29 2017

DAS
6
9-89

DAS
27
9-89

AN6-12A

Purchased

No

AN6-12A

Bolt

DAS
28
9-89

Location

Loc Qty

Loc Code

over005

75

M136986

0

M137333

75

ST335

81

M136648

62

M136986

19

51
18

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Work Order ID: 159966

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Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 5/2/2017

Required Date: 5/18/2017

Start Qty: 8.00

Required Qty: 8.00

D2570

Manufactured No

110 Each

565.0000

24

192

**

MAY 29 2017

DAS 6 27 9-89

D2570

Bushing

DAS 28 9-89

Location

Loc Qty

Loc Code

FG

12

88781

12

FP001

59

147395

16

150641

13

155735

30

ST008

394

147395

0

150641

0

159293

186

159964

208

ST012a

100

161302

100

25 186 6

D2571

Manufactured No

110 Each

29.0000

1

8

**

MAY 26 2017

DAS 6 27 9-89

D2571

Saddle, Fwd, Out

DAS 28 9-89

Location

Loc Qty

Loc Code

ST397

29

156760

8

157912

1

158815

12

159560

8

8

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Work Order ID: 159966

Parent Item: K10003

Parent Item Name: Saddle

159966
K10003

Start Date: 5/2/2017

Required Date: 5/18/2017

Start Qty: 8.00

Required Qty: 8.00

D2572

Manufactured No

110

Each

27.0000

1 8

**

D2572

Saddle, Fwd, In

MAY 26 2017

DAS 27
6 9-89

DAS 28
9-89

Location

Loc Qty

Loc Code

ST397

27

156278

6

157913

1

158742

12

159564

8

D2573

Manufactured No

110

Each

23.0000

1 8

**

D2573

Saddle, Aft, Out

MAY 26 2017

DAS 6
9-89

DAS 27
9-89

DAS 28
9-89

Location

Loc Qty

Loc Code

ST398

23

156315

11

158816

12

D2574

Manufactured No

110

Each

25.0000

1 8

**

D2574

Saddle, Aft, In

MAY 26 2017

DAS 27
6 9-89

DAS 28
9-89

Location

Loc Qty

Loc Code

ST398

25

155389

6

158743

12

159567

7

D2747

Manufactured No

110

Each

120.0000

4 32

**

D2747

Set Screw

MAY 29 2017

DAS 27
6 9-89

DAS 28
9-89

Location

Loc Qty

Loc Code

ST010

120

154433

20

157262

100

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Work Order ID: 159966

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Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 5/2/2017

Required Date: 5/18/2017

Start Qty: 8.00

Required Qty: 8.00

D2876 Manufactured No 110 Each 69.0000 2 16

D2876

Saddle Spacer

**

MAY 29 2017

DAS
6
9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
ST013	37	
153988	1	
<u>154778</u>	2	
156220	22	
<u>159090</u>	12	
ST025A	32	
153988	0	
159960	32	

1
2
1
12

DAS
28
9-89

D2877 Manufactured No 110 Each 28.0000 2 16

D2877

Saddle Spacer

**

MAY 29 2017

DAS
6
9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
ST013	28	
156280	20	
158539	8	

X 4
8 X

106231 x 2
103013 x 2

DAS
28
9-89

D3405-041 Manufactured No 110 Each 25.0000 1 8

D3405-041

Ground Handling Lug

**

MAY 26 2017

DAS
6
9-89

DAS
27
9-89

Location	Loc Qty	Loc Code
st529	13	
155541	7	
159093	6	
ST532A	12	
159878	12	

7
1

DAS
28
9-89

Picklist Print

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Parent Item: K10003

Parent Item Name: Saddle

159966
K10003

Start Date: 5/2/2017

Required Date: 5/18/2017

Start Qty: 8.00

Required Qty: 8.00

D3405-043

Manufactured No

110

Each

26.0000

1

8

**

D3405-043

Ground Handling Lug

DAS
28
9-89

Location

Loc Qty

Loc Code

st529

14

151326

4

158423

4

159092

6

ST532A

12

159877

12

MAY 26 2017
DAS 27
6 9-89

D3407-041

Manufactured No

110

Each

24.0000

1

8

**

D3407-041

Tow Ring

DAS
28
9-89

Location

Loc Qty

Loc Code

st530

24

157339

2

159443

22

MAY 26 2017
DAS 27
6 9-89

D3417-5

Manufactured No

110

Each

87.0000

2

16

**

D3417-5

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

ST034

26

156835

26

ST038A

61

158791

61

MAY 29 2017
DAS 27
6 9-89

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Work Order ID: 159966

Parent Item: K10003

Parent Item Name: Saddle

159966
K10003

Start Date: 5/2/2017

Required Date: 5/18/2017

Start Qty: 8.00

Required Qty: 8.00

D3456-1

Manufactured No

110 Each

73.0000

1 8

D3456-1

Washer

**

MAY 29 2017

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST036

44

159500

44

ST36

22

157166

22

110 Each

53.0000

2 16

D3533-1

Manufactured No

D3533-1

Set Screw

**

MAY 29 2017

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST038

53

152597

3

156724

50

110 Each

2,834.000

24 192

MS21042L4

Purchased No

MS21042L4

Nut

**

MAY 29 2017

DAS
27
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

64

m135058

64

OVER007

1400

m137402

400

m137544

1000

ST303

1360

m137321

360

m137371

1000

192

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Work Order ID: 159966

Parent Item: K10003

Parent Item Name: Saddle

159966
K10003

Start Date: 5/2/2017

Required Date: 5/18/2017

Start Qty: 8.00

Required Qty: 8.00

MS21043-4

Purchased

No

110

Each

692.0000

5

40

MS21043-4

Nut

**

MAY 29 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG	40	
104603	40	
GA	7	
m132803	7	
ST302	645	
m136983	45	40
m137361	300	
m137371	300	

NAS1149D0463J

Purchased

No

110

Each

3,886.000

32

256

NAS1149D0463.J

Washer

**

MAY 29 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA	40	
M135056	40	
ST260a	3000	
M137371	2000	
M137544	1000	
ST263	846	
M137381	846	256

NAS1149D0663J

Purchased

No

110

Each

949.0000

8

64

NAS1149D0663.J

Washer

**

MAY 29 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST260a	600	
M137361	600	
ST263	349	
M136787	349	64

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5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: H

Date: 14.04.11